



# BLUE OX™ EP 100

## EPOXY ADHESIVE

BLUE OX  
EP 100

**BLUE OX™ EP 100** is a fast-setting, short fixturing, general purpose clear adhesive. **BLUE OX™ EP 100** is ideal for bonding composites, metals, rigid plastics, ceramics and wood.

**SHELF LIFE:** Stored in tightly sealed containers, at room temperature, for up to twelve months.

**SAFETY:** Avoid contact of resin or hardener with skin or eyes. If contact occurs consult physician. Apply in well ventilated area.

### PHYSICAL PROPERTIES

Standard Color	Clear
Mix Ratio:	1:1 by volume
Viscosity	1200cps
Specific Gravity	1.15 gm/cc
Density (lbs/gal)	9.58
Shrinkage	NIL
Durometer D	84

### CURE SCHEDULE

Pot Life: 100 grams	3-5 minutes at 75°F
Cure Time	24 hours at 75°-80°F

*We believe the information contained herein is current and accurate as of this date of this Technical Data Sheet. Since the use of this information and these opinions and the conditions of use of this product are not under the control of ADHESIVE R&D®, Inc. or its agents or distributors, it is the user's obligation to determine the conditions of safe use of this product. The buyer should conduct its own tests of this product before use to determine proper preparation technique and suitability for proposed application. ADHESIVE R&D®, Inc. warrants that the product conforms with ADHESIVE R&D®'s written specifications, and is free from defects and disclaims all other warranties, expressed or implied and is not responsible for loss claim of damages resulting from the use of its products.*

Rev 01/03