

# ADHESIVE



## 72 RED™

### HIGH Temperature THREADLOCKER

ADHESIVE R&D®'s anaerobic adhesives and sealants represent the latest generation in anaerobic chemistry. Anaerobic threadlockers remain liquid when they are exposed to the oxygen in air, but in the lack of air, (or anaerobic environment) these products quickly polymerize and fill the inner space between the surfaces. In a continuous quest to improve the performance of anaerobic adhesive's and sealants, ADHESIVE R&D® works with leading edge engineers to push the chemistry forward, to increase cure speeds and bond strengths, and to design products that are able to cure on contaminated or inert surfaces and yet remain stable without special handling.

**72 RED™** is a very high viscosity, thixotropic, high strength threadlocker. It has excellent high temperature resistance (up to 400F) and can be used on large fasteners, where a high break away torque is desired. Because it is high in viscosity, **72 RED™** will not run out of the joint before it cures and can be used in applications requiring good gap filling abilities.

\* Per ASTM D5363 Specification.  
3/8-16 plain finish cap screws and nuts.  
Larger fasteners will increase surface area and breakaway torque.

### Physical Properties

Composition Anaerobic Methacrylates  
Color Red  
Fluorescence Under Blue Light  
Viscosity 6500-12,000 cps  
Specific Weight 1.05  
Flash Point >100°F  
Solvent Content None  
Shelf Life @ 72°F 2 years

### Curing Properties

Handling 30 minutes  
1hr\_ 50% full cure strength  
Functional Cure Time 2-4 hours  
Full Cure 8-10 hours  
Locking Torque\*  
Breakaway 300-400 inch lb's  
Prevailing 400-430 inch lb's  
  
Temperature Range 200°C

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Rev 07/2015