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1. Product and Company Identification

Product name: Military Grade 23 Purple
Product type Anaerobic Adhesive

Restriction of Use: None

Company address:

Adhesive R & D Inc. 4603 Anderson Drive Eau Claire, WI. 54703 Contact information:

Telephone: 1 (715) 832-4557

2. Hazard(s) identification

| EMERGENCY OVERVIEW | | | |
|--------------------|--------------------------------------|--|--|
| WARNING: | CAUSES SKIN AND EYE IRRITATION. | | |
| | MAY CAUSE AN ALLERGIC SKIN REACTION. | | |

| HAZARD CLASS | HAZARD CATEGORY |
|--------------------------------|-----------------|
| Acute Toxicity - Oral | 4 |
| Acute Toxicity - Dermal | 4 |
| Acute Toxicity - Inhalation | 4 |
| Skin corrosion/irritation | 2 |
| Serious eye damage | 2A |
| Carcinogenicity | 2 |
| Specific target organ toxicity | 2 |

PICTOGRAM(S)





Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety

precautions have been read and understood. Keep away from heat / sparks / open flames / hot surfaces - No smoking. Avoid breathing dust / fume / gas / mist / vapors / spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves / eye protection / face protection.

Response:IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove victim to fresh air. Call a POISON CENTER or doctor / physician if you feel unwell. IF

IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing. If swallowed: Call a poison center or doctor/physician if you feel unwell. Rinse mouth. P308+313 IF exposed or concerned: Get medical advice / attention. Specific treatment (see information on this label). If skip irritation peours: Get medical advice /

information on this label). If skin irritation occurs: Get medical advice /



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attention. If eye irritation persists: Get medical advice / attention. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Take

off contaminated clothing and wash before reuse.

Storage: Store in a well-ventilated place. Keep cool. Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial,

and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section11 for additional toxicological information.

3. Composition/information on ingredients

| Hazardous Component(s) | CAS Number | Percentage* |
|----------------------------|-------------|-------------|
| Dimethacrylate Ester | Proprietary | 30 - 50 |
| Proprietary Plasticizer | Proprietary | 20 - 30 |
| Polyglycol dimethacrylate | 25852-47-5 | 20 - 40 |
| Saccharin | 81-07-2 | 1 - 5 |
| Cumene hydroperoxide | 80-15-9 | 1 - 3 |
| Amorphous Silica | 67762-90-7 | 5 - 15 |
| Cumene | 98-82-8 | 0.1 - 1 |
| 1-Acetyl-2-phenylhydrazine | 114-83-0 | 0.1 - 3 |

^{*}Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. First aid measures

General In all cases of doubt, or when symptoms persist, seek medical attention.

Never give anything by mouth to an unconscious person.

Inhalation: Remove to fresh air, keep victim at rest in a comfortable breathing

position. Get medical attention if irritation persists.

Skin contact: Wash skin with soap and water. If irritation persists, call physician. Eye contact:

Immediately flush with plenty of water for several minutes. Get medical

attention if irritation persists.

Ingestion: If swallowed DO NOT induce vomiting. Get medical attention if irritation

persists.

See Section 11. Symptoms:

5. Fire fighting measures

Extinguishing media: Carbon Dioxide, Dry Chemicals, Foam

Special firefighting procedures: A self-contained breathing apparatus is required.

Unusual fire or explosion hazards: Uncontrolled polymerization may occur at high temperatures resulting in

explosions or rupture of storage containers.



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Hazardous combustion products: Avoid breathing dust / fume / gas / mist / vapors / spray.

6. Accidental release measures

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Unusual fire or explosion hazards: Do not allow spills to enter drains or waterways. Use good personal

hygiene practices. Wash hands before eating, drinking, smoking, or using toilet. Promptly remove soiled clothing and wash thoroughly

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before reuse.

Hazardous combustion products: DO NOT use cloth materials. In case of a leak or spill, flood area with

water to polymerize the material. Soak up with inert absorbent. Ventilate

area. Prevent product from entering drains.

7. Handling and storage

Handling: Avoid contact with skin and eyes. Avoid breathing vapors. Handle

containers carefully to prevent damage and spillage. Refer to Section 8.

Hazardous combustion products: Store in a cool dry area, away from heat, sparks, and open flame. Keep

containers sealed when not in use. Store out of direct sunlight.

8. Exposure controls and personal protection

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|----------------------------|-----------|----------|-----------|-------|
| | | | | |
| Dimethacrylate Ester | None | None | None | None |
| Proprietary Plasticizer | None | None | None | None |
| Polyglycol dimethacrylate | None | None | None | None |
| Saccharin | None | None | None | None |
| Cumene hydroperoxide | None | None | None | None |
| Amorphous Silica | None | None | None | None |
| Cumene | None | None | None | None |
| 1-Acetyl-2-phenylhydrazine | None | None | None | None |

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure

below exposure limits.

Respiratory protection: If workers are exposed to concentrations above the exposure limit they

must use the appropriate, certified respirators.



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Eye/face protection: Protective safety glasses recommended.

Skin protection: Use polyethylene gloves and aprons. DO NOT use cotton/cloth gloves.

Other Work Practices Use good personal hygiene practices. Wash hands before eating, drinking,

smoking or using toilet. Promptly remove soiled clothing and wash

thoroughly before reuse.

9. Physical and chemical properties

Physical state:Liquid gelColor:PurpleOdor:Mild

Odor threshold:Not MeasuredpH:Not MeasuredVapor pressure:Not Measured

Boiling point/range: $> 149 \, ^{\circ}\text{C} \, (> 300.2 \, ^{\circ}\text{F})$

Melting point/ range: Not Measured

Specific gravity: 1.1 at 23.9 °C (75.02 °F)

Vapor density: Not Measured

Flash point: > 93.3 °C (> 199.94 °F) Tagliabue closed cup

Flame projection: Not Measured Flammable/Explosive limits - lower: Not Measured Flammable/Explosive limits - upper: Not Measured Autoignition temperature: Not Measured Flammability: Not Measured **Evaporation rate:** Not Measured Solubility in water: Insoluble Partition coefficient (n-octanol/water): Not Measured

VOC content: 0.56 %; 6.17 g/l (California SCAQMD Method 316B) (Estimated)

Viscosity: Not Measured

Decomposition temperature: Not Measured

10. Stability and reactivity



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11. Toxicological information

Stability: Stable under normal circumstances.

Hazardous Reactions: No data available.

Hazardous decomposition products: Carbon oxides

Incompatible materials: Strong oxidizing agents, Peroxides, Reducing agents.

Reactivity: Hazardous Polymerization will not occur.

Conditions to avoid: Excessive Heat.

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the

respiratory system.

Skin contact: Causes skin irritation. May cause allergic skin reaction.

Eye contact: Causes eye irritation.

Ingestion: May cause gastrointestinal tract irritation if swallowed.

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects | |
|----------------------------|--|--------------------------------------|--|
| Polyglycol dimethacrylate | None | None | |
| Proprietary Plasticizer | None | None | |
| Polyglycol dimethacrylate | None | None | |
| Saccharin | None | None | |
| Cumene hydroperoxide | Oral LD50 (Rat) = 382 mg/kg Skin LD50 (Rabbit) =0.126 mL/kg Inhalation LC50 (Rat, 4 h) =220ppm | None | |
| Amorphous Silica | None | None | |
| Cumene | None | None | |
| 1-Acetyl-2-phenylhydrazine | None | None | |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|----------------------------|----------------|-----------------|---|
| Polyglycol dimethacrylate | No | No | No |
| Proprietary Plasticizer | No | No | No |
| Polyglycol dimethacrylate | No | No | No |
| Saccharin | No | Group 3 | No |
| Cumene hydroperoxide | No | No | No |
| Amorphous Silica | No | No | No |
| Cumene | No | No | No |
| 1-Acetyl-2-phenylhydrazine | No | No | No |



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12. Ecological information

Ecological information: Toxic to aquatic life

Aquatic Ecotoxicity

| Ingredient | 96 hr LC50 fish, mg/l | 48 hr EC50 crustacea, mg/l | ErC50 algae, mg/l |
|-----------------------------------|------------------------------|-------------------------------|-------------------|
| Cumene Hydroperoxide CAS# 80-15-9 | 3.9:96 h Oncorhynchus mykiss | 7:24 h Daphnia magna | Not Available |
| Saccharin | 18300:96 Pimephales promelas | Not Available | Not Available |

13. Disposal considerations

Information provided is for unused product only.

Recommended method of disposal: Observe all federal, state and local regulations when disposing of this

substance.

Hazardous waste number: Cumene Hydroperoxide CAS # 80-15-9 RCRA-U Series Wastes [U096]

14. Transport information

The transport information provided in this section only applies to the material/formulation itself and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:Not regulatedHazard class or division:Not regulatedIdentification number:Not regulatedDOT Hazardous Substance(s):Not regulated

International Air Transportation (ICAO/IATA)

Proper shipping name:Not regulatedHazard class or division:Not regulatedIdentification number:Not regulatedPacking group:Not regulated

Water Transportation (IMO/IMDG)

Proper shipping name:Not regulatedHazard class or division:Not regulatedIdentification number:Not regulatedPacking group:Not regulated

15. Regulatory information

United States Regulatory Information



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TSCA 8 (b) Inventory Status: Complies
TSCA 12 (b) Export Notification: Complies

CERCLA/SARA Section 302 EHS: This product contains one or more substances regulated under the

Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302). Cumene Hydroperoxide (CAS# 80-15-9) 10lbs.

(4.54kg)

CERCLA/SARA Section 311/312: Acute health hazard

CERCLA/SARA Section 313: Section 313 of title III of the Superfund Amendments and Reauthorization

Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372. Cumene Hydroperoxide (CAS# 80-15-9).

Saccharin (CAS# 81-07-2).

CERCLA Reportable quantity: Cumene Hydroperoxide (CAS# 80-15-9) 10lbs. (4.54kg)

California Proposition 65: Titanium Dioxide (13463-67-7). Carcinogen.

Canada Regulatory Information

CEPA DSL/NDSL Status: None

16. Other information

This safety data sheet contains changes from the previous version in sections: Reviewed SDS. Reissued with new date.

Prepared by:Adhesive R&D Technical Staff

Issue date: 01/2023

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